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**D4148-041**

**Job Sheet 180885**



**Part No:** D4148-041

**Job Qty:** 2 ea

**Part Name:** Fwd Crosstube Lug Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 7/17/18

**Job Tracking No:**

**Due Date:** 7/27/18

**Created By:** Marie Lajeunesse

**Type:** Stock

**Description:**

**Note:** DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD  
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD  
VERF:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Start up Operation | 2 Ea  | 7/27/18    | 7/27/18  | 0.00      | 0.00    | Start Up Small Fab-3  | 8-89      | OCT 0 1 2018 |
| 100   | Small Fab          | 2 pcs | 7/27/18    | 7/27/18  | 0.00      | 0.60    | Small Fab-6           |           | DAS          |
| 110   | QC                 | 2 pcs | 7/27/18    | 7/27/18  | 0.00      | 0.00    | QC5                   |           | OCT 0 2 2018 |
| 120   | Packaging          | 2 pcs | 7/27/18    | 7/27/18  | 0.00      | 0.00    | Packaging3-2          | 5-39 6    | OCT 0 2 2018 |
| 130   | QC21-SA            | 2 Ea  | 7/27/18    | 7/27/18  | 0.00      | 0.00    | QC21                  | 9-89 21   | OCT 0 2 2018 |

### Job BOM

| Part / Item   | Component Name           | Quantity     | Operation             | Container       |
|---------------|--------------------------|--------------|-----------------------|-----------------|
| AN3C12A       | Bolt                     | 4 Ea (2 ea)  | 90-Start up Operation | 502417          |
| AN4C13A       | Bolt                     | 6 Ea (3 ea)  | 90-Start up Operation | 5097121         |
| D2690-6       | Lanyard                  | 2 Ea (1 ea)  | 90-Start up Operation | 5094875         |
| D3910-1       | Crosstube Lug            | 2 Ea (1 ea)  | 90-Start up Operation | 5102508         |
| D4091-1       | Mounting Lug             | 2 Ea (1 ea)  | 90-Start up Operation | 5062930         |
| D4148-1       | Crosstube Lug Plate, Fwd | 4 Ea (2 ea)  | 90-Start up Operation | 5073030         |
| D4148-3       | Stud Receiver, Lower     | 2 Ea (1 ea)  | 90-Start up Operation | 5111546         |
| D4148-5       | Eyebolt Stud             | 2 Ea (1 ea)  | 90-Start up Operation | 5101939         |
| MS17984-C413  | Quick Release Pin        | 2 pcs (1 ea) | 90-Start up Operation | 5095270 x 15108 |
| MS20615-4M18  | Rivet                    | 16 Ea (8 ea) | 90-Start up Operation | 5097460         |
| MS21043-3     | Nut                      | 4 Ea (2 ea)  | 90-Start up Operation | 5083543         |
| MS21043-4     | Nut                      | 6 Ea (3 ea)  | 90-Start up Operation | 5092684         |
| NAS1149C0332R | Washer                   | 8 Ea (4 ea)  | 90-Start up Operation | 5104357         |
| NAS1149C0432R | Washer                   | 12 Ea (6 ea) | 90-Start up Operation | 5020052         |



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**Container No: S114988**



**Part: D4148-041**

**Job No: 180885**

**Serial No/Batch: S114988**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

Date: 10/01/18

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN3C12A        | 4        | 208       | 0         |
|                       | AN4C13A        | 6        | 224       | 0         |
|                       | D2690-6        | 2        | 46        | 0         |
|                       | D3910-1        | 2        | 46        | 0         |
|                       | D4091-1        | 2        | 46        | 0         |
|                       | D4148-1        | 4        | 36        | 0         |
|                       | D4148-3        | 2        | 18        | 0         |
|                       | D4148-5        | 2        | 2         | 0         |
|                       | MS17984-C413   | 2        | 63        | 0         |
|                       | MS20615-4M18   | 16       | 476       | 0         |
|                       | MS21043-3      | 4        | 1,441     | 0         |
|                       | MS21043-4      | 6        | 1,055     | 0         |
|                       | NAS1149C0332R  | 8        | 4,430     | 0         |
|                       | NAS1149C0432R  | 12       | 2,617     | 0         |

### Part Specifications

Specifications could not be found.